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E. Roliński, in Thermochemical Surface Engineering of Steels, 2015 11.8.4 Products of unusual shape or size Technical requirements for a proper structure of the nitrided layer, as well as the environmental restrictions for usage of processing gases such as ammonia, make plasma nitriding more popular in situations when the treated parts are large.

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Arai, T. (2015), ' The thermo-reactive deposition and diffusion process for coating steels to improve wear resistance ', in Thermochemical surface engineering of steels, Woodhead Publishing, Amsterdam, 703 - 735, edited by Mittemeijer, E. J. and Somers, M. A. J..

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