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## **Pipefitter Test Answers**

STAFF ZONE - PIPE FITTER TEST . Below are some multiple-choice questions pertaining to Pipe Fitters. Circle the BEST possible answer for each question.

1. A fitting that is machined to prevent leaking and is used to couple two pipes together is known as what? A. Bushing B. Joint C. Coupler D. Union . 2.

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The thumb rule is that the minimum

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distance between adjacent butt welds is 1D. If not, it is never closer than 1-1/2". This is supposedly to prevent the overlap of HAZe. Minimum spacing of circumferential welds between centerlines shall not be less than 4 times the pipe wall thickness or 25 mm whichever is greater.

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Exam Prep Pipefitter's Handbook  
Questions and Answers Part 1 1. Jimmy  
Joe would like to pump ammonium  
chloride through 316 stainless steel  
pipe. The use of the pipe for ammonium  
chloride up to 140 degrees F is? A



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exams are math, English skills, and science. However, the pipefitter test used by local unions in the U.S. is entirely different from those administered to apprenticeship applicants in Canada. U.S. Pre-Apprenticeship Pipefitter Test. The pass threshold in most locales is 75%.

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28 What could cause fluctuations on the test gauge reading during a 24-hour air test? A. Change in elevation. B. Change in volume of system. C. Change in ambient air temperature. D. Test air absorbed by moisture in the system. 29 What is the procedure to repair a broken

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fitting on a hydronic heating system  
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Pipefitters have just finished preparing the end of a pipe for butt welding. They put a "dime" edge on the bevel. This means that. A. the bevel will have a 10

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degree slope. B. the root face on the bevel will be about .010" thick. C. the root face on the bevel will be about as thick as a dime. D. the landing on the bevel will be about 1/10" thick

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Steel pipe 380 feet long is heated from

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620 to 1710 how much did the pipe expand? (Coefficient of thermal expansion for steel pipe is .0000067)

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