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Mercruiser Alpha One Service Manual

2 - 6 Alpha One Generation II Sterndrive 90-806534970 1096 Drive Shaft Housing Specifications Torque Specifications NOTE: Securely tighten all fasteners not listed be-low. DESCRIPTION TORQUE lb. in. lb. ft. N·m Top Cover Screws 17-23 23-31 U-joint Retainer Nut 200 271 Oil Vent Screw 30-50 3.4-5.6

ALPHA ONE GENERATION II STERNDRIVE 2

MerCruiser and Mercury Racing (SternDrive) Service Manual index - page 1 Mercury MerCruiser offers a range of gasoline engines with both angled tilt speakers (Sterndrives) and reverse gearboxes (Inboards) with high performance from 135 to 425 hp. All carburetor engines for convenience are equipped with an exclusive launch system TKS.

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