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Users must also observe the safety precautions related to the machine, as described in the relevant manual supplied by the machine tool builder. Before checking the operation of the machine, take time to become familiar with the manuals provided by the machine tool builder and FANUC. Contents 1.

## **GE Fanuc Automation**

1) Setting parameters (I/I) No. 1 Symbol 1 Description 0000 1 REVX, Y, 4 1 The mirror image of each axis is disabled/enabled. 0000 1 TVON 1 When a program is registered, a TV check is not executed/is executed. 0000 1 ISO 1 The code system used to output a program is EIA/ISO. 0000 1 INCH 1 The least input increment (input unit) of a program is one millimeter/one inch.

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All the Fanuc 0, 10, 11, 15, 16, 18, 21, and 31 controls I've used were that way. Why is it necessary to change? It doesn't use that register except for soft limits

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and home positions that are stored in parameters (1250 - 1320 range?), so you'd have to change all those stored positions too.

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